

Work Order ID 57311

Monday, April 05, 2010 11:55:30 AM



Page 1

Item ID: D350-607-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Quick Release Basket Mounting Installation

Start Date: 4/5/2010 Start Qty: 4.00

Cust Item ID:

Required Date: 4/9/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: MF Date: 10-4-5

Tooling:

Date:

QC: Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-607	PG1 B6

Pho →

100 DOCUMENT CONTROL 0.00



DC Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile & type labels per PPPD350-607-411 CHG001

white label only.

10/04/20

8/10/04/20

110 Pick Kit 0.00



Packaging Packaging

Pick Kit

Memo

10/04/20

130 QC4- 100% Inspect kits for completeness 0.00



QC Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

8/10/04/20

13

to Rev B6

W/O: 57311		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		Per. change change Leadon Box to read "Rev B". Was done on ECU 10-552	<i>[Signature]</i>	16.04.21			<i>[Signature]</i> 16/04/21

Part No: D3SD-607-411 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Item ID: D350-607-411

Accept



Setup Start



Revision ID:

Stop



Item Name: Quick Release Basket Mounting Installation

Start Date: 4/5/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 4/9/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging	Package as per PPD350-607-411								
170	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/4/2010 (3)

10/04/2010

MF

10-4-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Monday, April 05, 2010 11:55:30 AM

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Work Order ID: 57311

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation




Start Date: 4/5/2010

Required Date: 4/9/2010

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:

Start Qty: 4.00 **43**

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3908-041 		Manufactured	No			110	Each	0.0000	4.0000			
Crosstube Lug Assembly, Aft										57312		
D3909-041 		Manufactured	No			110	Each	0.0000	4.0000			
Crosstube Lug Assembly, Fwd										57268		
D3984 		Manufactured	No			110	f	500.0000	4.2105	✓		
Rubber Extrusion, Crosstube												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST408

500

53707

500

53707

Manufactured No

110

Each

0.0000

128

16.0000

57195

Crosstube Lug

AN4-14A

Purchased

No

110

Each

235.0000

4832

64.0000

✓

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST358

235

113359

235

M113359

4/14/10 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Monday, April 05, 2010 11:55:30 AM

Work Order ID: 57311

Parent Item: D350-607-411

Parent Item Name: Quick Release Basket Mounting Installation




Start Date: 4/5/2010

Required Date: 4/9/2010

Comments: IPP REV:A NEW ISSUE 10-04-05 JLM VERIFIED BY:

Start Qty: 4.00 **2**

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
* MS21042L0 160  Nut		Purchased	No			110	Each	178.0000	98 		7/14/08 	

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST301

178

11492

14

1269

80

1582

84

WAS1149F0432P **32X**

Purchased

No

110

Each

382.0000

96
128.0000

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST275

382

110098

200

112940

100

18057

82

7/10/08

Monday, April 05, 2010 11:55:30 AM

Shop Packet Print

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Dart Aerospace Ltd

W/O: 57311		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10/1/20	# 100	Perm. change change to MS21042 L4. - ADD copy of new Bom as ref.	<i>[Signature]</i>	10.04.21			<i>[Signature]</i> 10/6/20

Part No: D350-607-411 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-607-441 (Standard Basket)	78.0 lb 35.4 kg	± 47.8 in ± 1.21 m	± 3728 in-lb ± 42.8 m-kg	135 in 3.43 m	10530 in-lb 121.4 m-kg
D350-607-443 (Lightweight Basket)	63.0 lb 28.6 kg	± 47.8 in ± 1.21 m	± 3011 in-lb ± 34.6 m-kg	135 in 3.43 m	8505 in-lb 98.1 m-kg
D350-607-445 (Standard Basket)	56.0 lb 25.4 kg	± 47.8 in ± 1.21 m	± 2677 in-lb ± 30.7 m-kg	135 in 3.43 m	7560 in-lb 87.1 m-kg
D350-607-447 (Lightweight Basket)	45.0 lb 20.4 kg	± 47.8 in ± 1.21 m	± 2151 in-lb ± 24.7 m-kg	135 in 3.43 m	6075 in-lb 70.0 m-kg
D350-607-411 (Quick Release Basket Mounting Kit)	5.9 lb 2.7 kg	± 36.5 in ± 0.93 m	± 215 in-lb ± 2.5 m-kg	135 in 3.43 m	796 in-lb 9.3 m-kg

5.0 PARTS LIST

QTY -441	QTY -443	QTY -445	QTY -447	QTY -411	PART NUMBER	DESCRIPTION
X					D350-607-441	HELI-UTILITY-BASKET
	X				D350-607-443	HELI-UTILITY-BASKET
		X			D350-607-445	HELI-UTILITY-BASKET
			X		D350-607-447	HELI-UTILITY-BASKET
1	1	1	1	X	D350-607-411	QUICK RELEASE BASKET MOUNTING KIT
				1	D3908-041	AFT X-TUBE LUG ASSY
				1	D3909-041/	FWD X-TUBE LUG ASSY
				1	D3910-3	X-TUBE LUG
1	1	1	1		D3911-041	BASKET INSTL STUD ASSY (LOWER)
1	1	1	1		D3911-043	AFT EYEBOLT RECEIVER ASSY
1	1	1	1		D3912-041	EYEBOLT RECEIVER ASSY
				8	D3984-030	RUBBER EXTRUSION, X- TUBE
1					D4030-041	LONG BASKET ASSY
	1				D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1			D4032-041	SHORT BASKET ASSY
			1		D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1	1	1	1		D4085-1	PLACARD-INSTRUCTIONS
6	6	6	6		AN4-13A	BOLT
				16	AN4-14A	BOLT
6	6	6	6	16	MS21042L4	NUT (OR MS21042-4)
12	12	12	12	32	NAS1149F0432P	WASHER

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Revision: B
Date: 10.04.08

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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